



# Toyota **Tacoma 2016-2023**

Visit MetraOnline.com for more detailed information about the product and up-to-date vehicle specific applications

#### KIT FEATURES

- ISO DIN radio provision with pocket
- ISO DDIN radio provision
- Painted scratch-resistant matte black

#### KIT COMPONENTS

- A) Radio trim panel (with Entune 6.1" display) B) Radio trim panel (with Entune 7.0" display) C) Radio trim panel brackets
- D) Pocket E) (8) #8 x 3/8" Phillips screws











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# WIRING & ANTENNA CONNECTIONS (sold separately)

Antenna Adapter: • 40-LX11

Visit MetraOnline.com or Axxessinterfaces.com for harness and Interface options.

# **TOOLS REQUIRED**

- Panel removal tool Phillips screwdriver
- 10 mm socket wrench

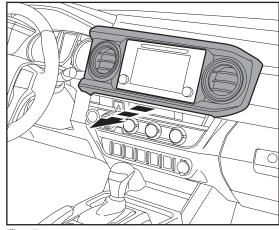
ATTENTION: With the key out of the ignition, disconnect the negative battery terminal before installing this product. Ensure that all installation connections, especially the air bag indicator lights, are plugged in before reconnecting the battery or cycling the ignition to test this product.

NOTE: Refer also to the instructions included with the aftermarket radio.

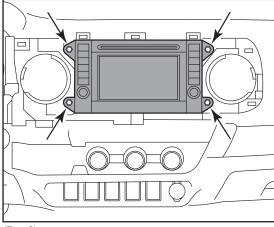
# **DASH DISASSEMBLY**

- 1. Unclip and remove the panel surrounding the radio including the a/c vents. (Figure A)
- **2.** Remove (4) 10 mm bolts securing the factory radio. (Figure B)

Continue to Kit Assembly



(Figure A)

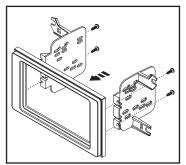


(Figure B)

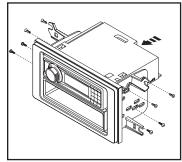
# **KIT ASSEMBLY**

# ISO DIN radio provision with pocket

- Attach the radio trim panel brackets to the radio trim panel using (4) #8 x 3/8" Phillips screws supplied. (Figure A)
- 2. Attach the pocket to the bracket assembly using the (4) supplied #8 x 3/8" Phillips screws. (Figure B)
- **3.** Remove the metal "DIN" sleeve and trim ring from the aftermarket radio.
- 4. Slide the radio into the completed assembly, and then secure it to the assembly using the screws supplied with the radio. (Figure B)
- 5. Locate the factory wiring harness and antenna connector in the dash, and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/ or AXXESS. Test the radio for proper operation.
- Reassemble the dash in reverse order of disassembly.



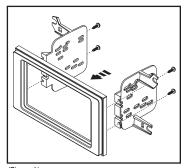
(Figure A)



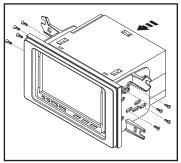
(Figure B)

# **ISO DDIN radio provision**

- Attach the radio trim panel brackets to the radio trim panel using (4) #8 x 3/8" Phillips screws supplied. (Figure A)
- Slide the radio into the completed assembly, and then secure it to the assembly using screws supplied with the radio. (Figure B)
- 3. Locate the factory wiring harness and antenna connector in the dash, and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/or AXXESS. Test the radio for proper operation.
- **4.** Reassemble the dash in reverse order of disassembly.



(Figure A)



(Figure B)

# 99-8251B INSTALLATION INSTRUCTIONS



Having difficulties? We're here to help.



Contact our Tech Support line at: **386-257-1187** 



Or via email at: techsupport@metra-autosound.com

# **Tech Support Hours (Eastern Standard Time)**

Monday - Friday: 9:00 AM - 7:00 PM Saturday: 10:00 AM - 5:00 PM

Sunday: 10:00 AM - 4:00 PM



Metra recommends MECP certified technicians